

# **Supplying Nozzle Solutions for 25 Years**

**With tens of thousands of nozzles installed**



## **An Industry Leader**

**Application Design**

**Quality Manufacturing**

**Cost Savings**

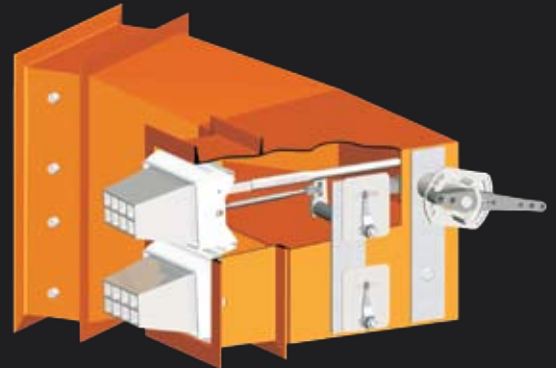
**Timely Deliveries**

**Innovative Upgrades**

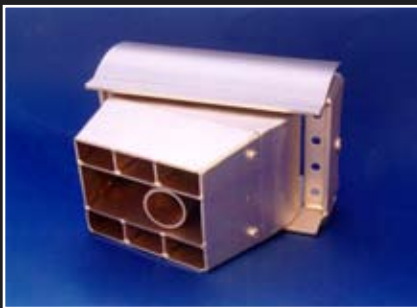
**Total Windbox Expertise**

# Nozzle Experience

Major boiler and burner OEM's have recognized R-V Industries' extensive windbox design and manufacturing experience. As a result, we have been a key partner for NOx reduction projects and gas conversions on over **20,000 Megawatts** of corner-fired furnaces. Trust us for your spare parts too.



SOFA Windbox



R-V furnishes a wide range of replacement nozzle tips for your OEM NOx conversion, such as the **Tilt and YAW Air Nozzle Tip**. Fixed offset air nozzle tips are also available.

**Bulbous Nozzles** reduce air leakage when in the tilted position. The bulbous shape can be adapted to all nozzle types, including air, coal and oil.



R-V Industries offers a full line of **Coal Nozzle Tip and Seal Plate** sizes. Design choices include one-piece, two-piece, square corner, rounded corner, and bulbous styles. Extensive weld overlay on the splitter plates and inner annulus are available options.

# R-V's Two-Piece Nozzle Design



In 1981 our innovative two-piece design started an industry trend. **Two-piece Air Nozzle Tips** enable you to replace the burned discharge end from inside the furnace. R-V can customize a design to accommodate your preferred attachment method. Higher temperature alloys can be limited to the tip portion of a two-piece nozzle for added cost savings.

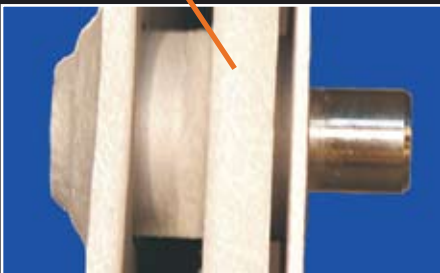
**Two-piece Coal Nozzle Tips** enable you to replace the burned and eroded discharge end from the inside of the furnace. Many customers have realized significant equipment and installation cost savings as a result of converting to the two-piece design.



Our commitment to continual improvement resulted in our U.S. **patented** Quick-Change Coal Nozzle Tip™ design described below.



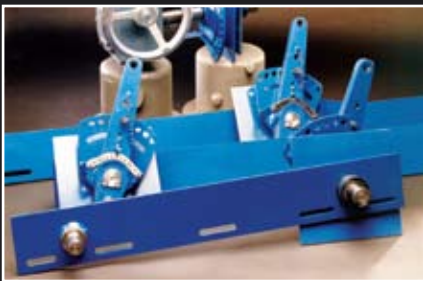
- ◇ **Entire** burner tip replaceable from inside the furnace
- ◇ Significantly reduces outage labor expense
- ◇ Eliminates removal of the stationary coal nozzle, fuel inlet elbow and compartment cover plate
- ◇ Works with your current operational stationary coal nozzle
- ◇ Includes integral seal plate and pivot pins
- ◇ Easily adaptable to your current burner tip design
- ◇ Excellent combination with our ceramic-lined stationary coal nozzles
- ◇ Available in both one-piece and two-piece designs in various material grades



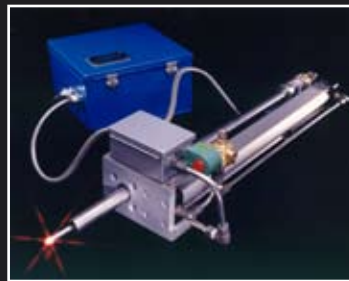
The primary feature of our Quick-Change Coal Nozzle Tip is the **spring-loaded pins and integral seal plate**. High-temperature springs are enclosed inside the bushing. By depressing the pins the entire tip detaches from the stationary coal nozzle and can be removed from inside the furnace.

# Additional Windbox Enhancements

- ◇ Ceramic-lined Stationary Coal Nozzles featuring a fabricated steel shell, pre-engineered, fine-grain, alumina tile lining and a bolt-on stainless steel end-tip.
- ◇ Complete Damper Rebuilds:
  - Stainless steel shafts and self-aligning graphite damper bearings
  - Opposed damper blade retrofit for increased air flow control
- ◇ Tilting Mechanism components and complete system replacements in a modular design
- ◇ Modify existing windboxes with Side Access Doors for ease of maintenance and adjustment to tilting mechanism
- ◇ Full line of Oil Firing Components including side ignitor horns (pilot torch nozzles), diffusers, extension cones, oil guns, retraction mechanisms ignitors, burner valves and oil gun tips
- ◇ Replacement Windboxes complete with nozzles, dampers, tilting mechanisms, and turning vanes



**Tilting Mechanism Modules**



**Retractable High Energy Spark Ignitor**



**Ceramic-Lined Coal Nozzle**

## Materials and Quality Control

We offer a wide range of material options for your nozzle applications, including:

- ◇ 309 & 310 Stainless Steel
- ◇ 253 and 353 MA
- ◇ Inconel 600 and 625
- ◇ Hastelloy X
- ◇ Customer certified

Certified ASME Code welding procedures coupled with a quality control program ensures you of an exceptional product.

