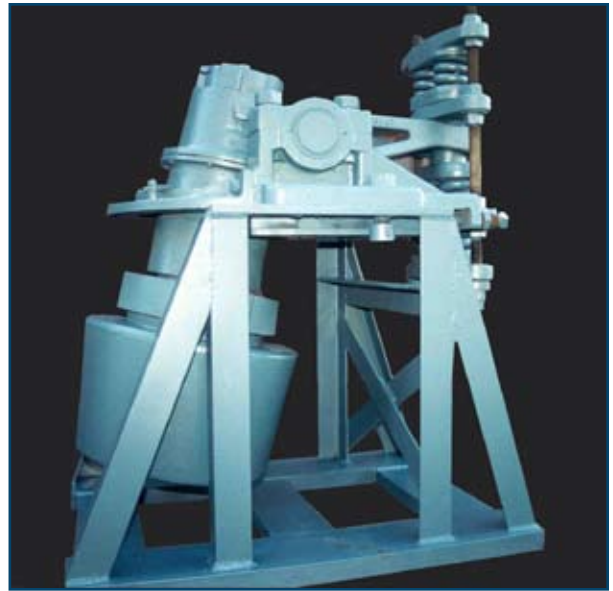


R-V has a dedicated staff ready to handle your journal rebuild needs for 593, 613 and 633 bowl mills.

We will work with your organization to develop a customized program to serve your specific requirements. Listed below is our standard rebuild procedure.



We can also provide you with the parts for in-house rebuilds. Contact us for availability.

Rebuild Procedure

- Unload journal assembly and tag with customer identification number
- High-pressure wash to remove dirt, grease, and foreign material from the assembly
- Perform preliminary inspection
- Drain oil from the journal
- Disassemble the journal, clean all parts and skid for inspection
- Inspect and document upper journal housing and lower journal housing
- Inspect and document journal shaft
- Replace all parts listed in our “Base Scope of Supply”:
 - (1) Upper journal bearing, (1) Lower journal bearing, (1) O-ring seal, (2) Trunnion shaft bushings
 - (2) Journal thrust plates, (1) Inner air seal washing (1) Outer air seal washer (8) quarts of Texaco EP-8 oil
- Replace and/or repair other parts as approved by customer
- Notify customer representative when repairs are completed
- Properly package and skid assembly for customer pick-up from R-V warehouse storage facility
- Load on customer supplied truck or carrier as specified. R-V also has trucks available

